



Rev	Description		Sig/Date
B	UPDATED TO INCLUDE '04'		ACT 20.05.08
A	ELBOW REMOVED		SY 01.06.05
Drawn	ACT	13.05.03	Scale
Checked			NTS

REMARKS
 Remove all burrs & sharp edges (unless otherwise stated).
 Machine all surfaces denoted thus ✓
 Where a particular grade is required this is denoted thus 0.8 grade of finish is given in Micrometres (µm) - all values CLA to BS 1134
 Unless stated otherwise surface finish to be as cast, welded etc., condition.

Title
 B4002 / 04 GENERAL ASSEMBLY

Tolerances
 (unless otherwise stated)

Decimal units denoted x.x - ±0.12
 Non-Decimal units - ±0.25
 Angles - ±0.5°

Material
 ALUMINIUM

BLAGDON PUMP
 A Unit of IDEX Corporation

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Drawing Number
 D13078-B

Part Number
 B4002/04 GA