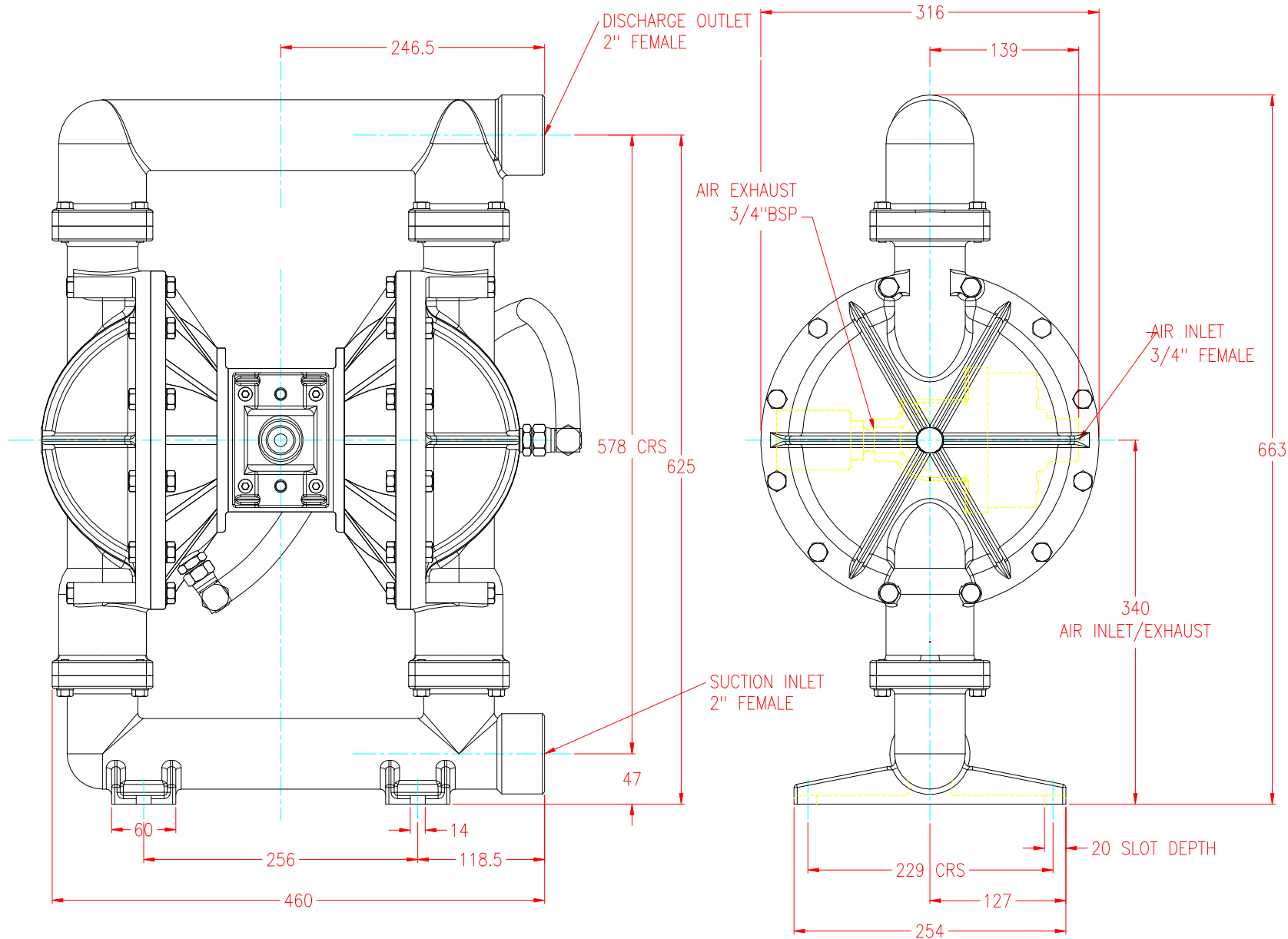
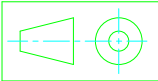




Remove all burrs & sharp edges (unless otherwise stated)

Machine all surfaces denoted thus $\checkmark$ $\frac{0.8}{\text{grade of finish}}$ is given in Micrometres (μm) – all values CLA to BS 1134 Pts 1 & 2
All geometric tolerance requirements are to BS EN ISO 7083 : 1995
Unless stated otherwise surface finish to be as cast, welded etc., condition.

Tolerances
(unless otherwise stated)

Decimal units denoted x.x – ± 0.12
Non-Decimal units – ± 0.25
Angles – $\pm 0.5^\circ$

Material

ALUMINIUM
OR CAST IRON

BLAGDON PUMP
A Unit of IDEX Corporation

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Drawing Number

A13131-A

Part Number

B5002 / 04 GA

A UPDATED TO INCLUDE '04'

ACT 20.05.08

Rev	Description	Sig/Date
Drawn	ACT	04.03.05
Checked		

Scale

NTS

Title

B5002 / 04 SERIES 1 2:1 GENERAL ASSY.