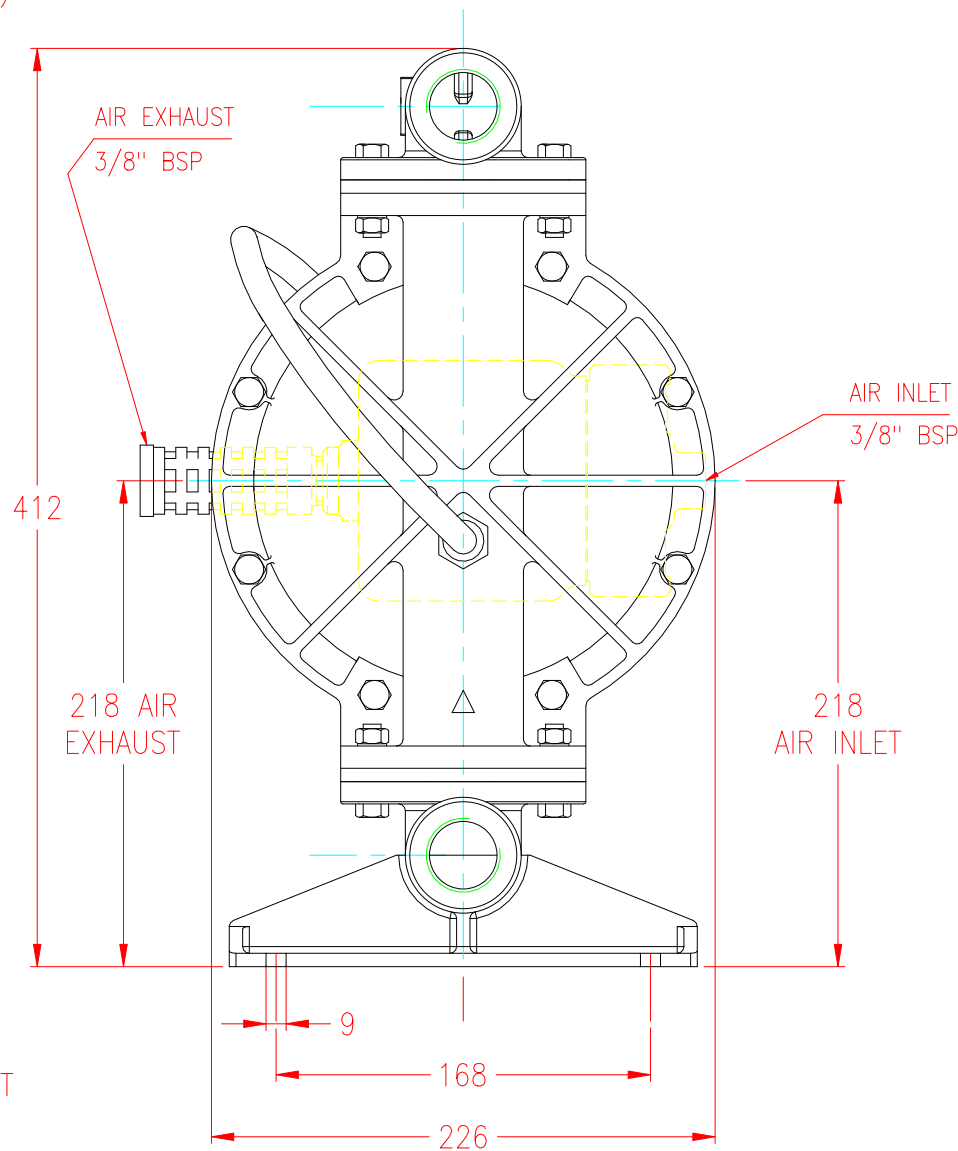
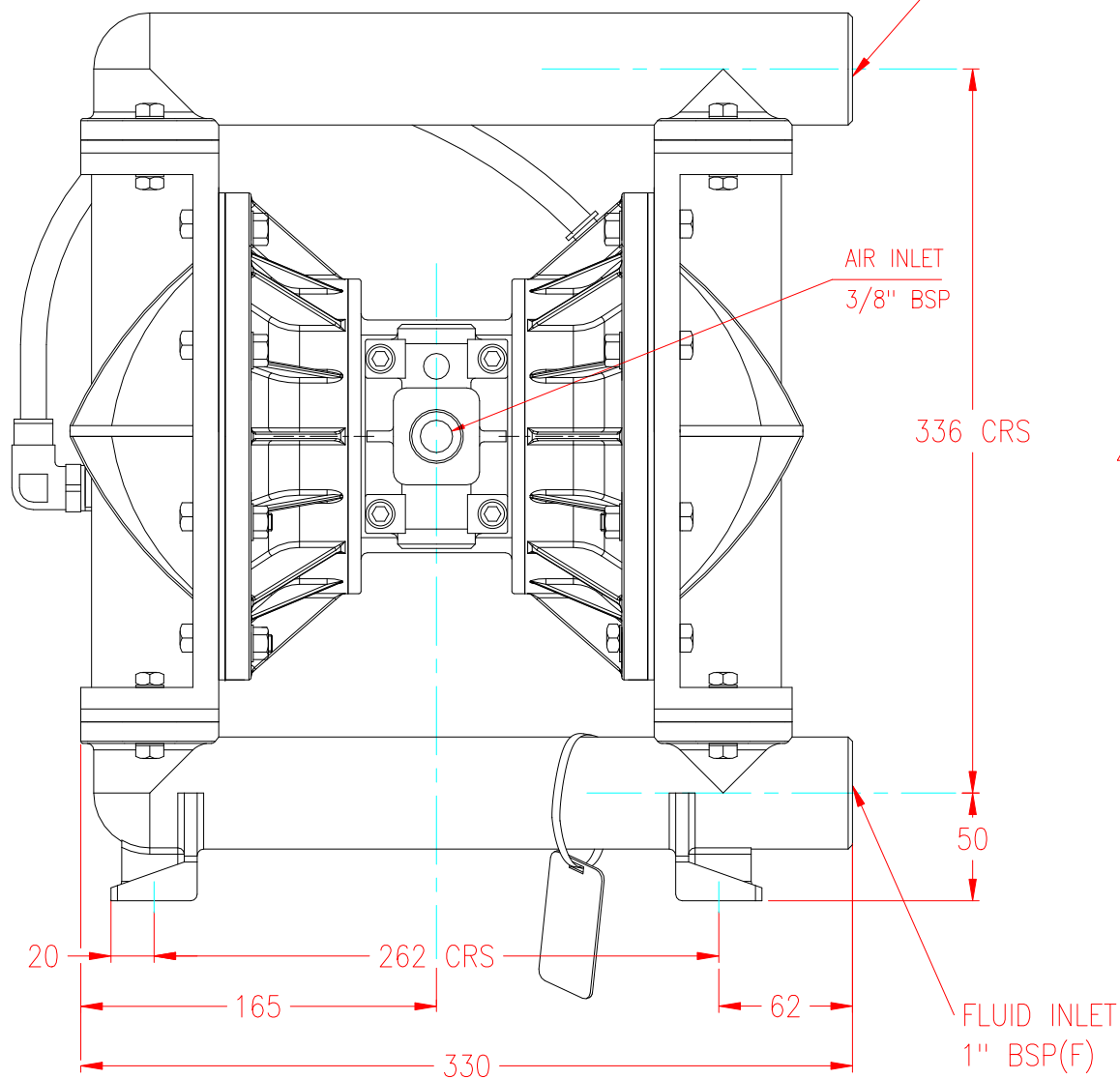
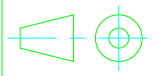




Remove all burrs & sharp edges (unless otherwise stated)

Machine all surfaces denoted thus $\checkmark$ $\frac{0.8}{\text{grade of finish}}$ is given in Micrometres (μm) – all values CLA to BS 1134 Pts 1 & 2
All geometric tolerance requirements are to BS EN ISO 7083 : 1995
Unless stated otherwise surface finish to be as cast, welded etc., condition.

Tolerances
(unless otherwise stated)

Decimal units denoted x.x – ± 0.12
Non-Decimal units – ± 0.25
Angles – $\pm 0.5^\circ$

Material

ALL ALUMINIUM OR
ST. STEEL / ALUMINIUM

BLAGDON PUMP
A Unit of IDEX Corporation

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Drawing Number
D13144-A

Part Number
B2503 / 04 W1

Title
GENERAL ASSEMBLY – W1 SERIES B2503 / 04 HIGH PRESSURE PUMP

A UPDATED TO INCLUDE '04'

ACT 20.05.08

Rev	Description	Sig/Date
Drawn	ACT	20.07.05
Checked		

Scale

NTS